



### Step 1: Base Unit

- **C353/C253/C203**  
Digital Color Printer/Copier/Scanner/Fax  
*(Includes PS, PCL & XPS Controller, 1,024 MB Standard Memory, Duplex Unit, 60 GB HD, Standard USB 1.1/2.0 (supports local printing) and CMYK Imaging Units)*

### Step 2: Document Handling Options

- OC-507 Original Cover
- DF-611 Reversing Automatic Document Feeder

### Step 3: Paper Supply/Cabinet Options (Required)

Select one of the following:

- PC-405 Large Capacity Cassette  
*(2,500 sheets - Letter C only)*
- PC-204 2-Way Paper Feed Cabinet  
*(Two 500-sheet Universal Cassettes)*
- PC-104 Paper Feed Cabinet  
*One 500-sheet Universal Cassette; Includes 1 storage drawer*
- DK-504 Copy Desk (Storage Drawer Only)

### Step 4: Output Options

- None
- JS-505 Job Separator Tray
- FS-519 Base Finisher
  - MT-502 Mailbin Kit *(for FS-519)*
  - OT-602 Additional Output Tray *(for FS-519)*
  - PK-515 Punch Kit *(for FS-519)*
  - SD-505 Saddle Stitcher Kit *(for FS-519)*
- FS-609 Floor Booklet Finisher
  - PK-501 Punch Kit *(for FS-609)*

### Step 5: Analog Fax Options

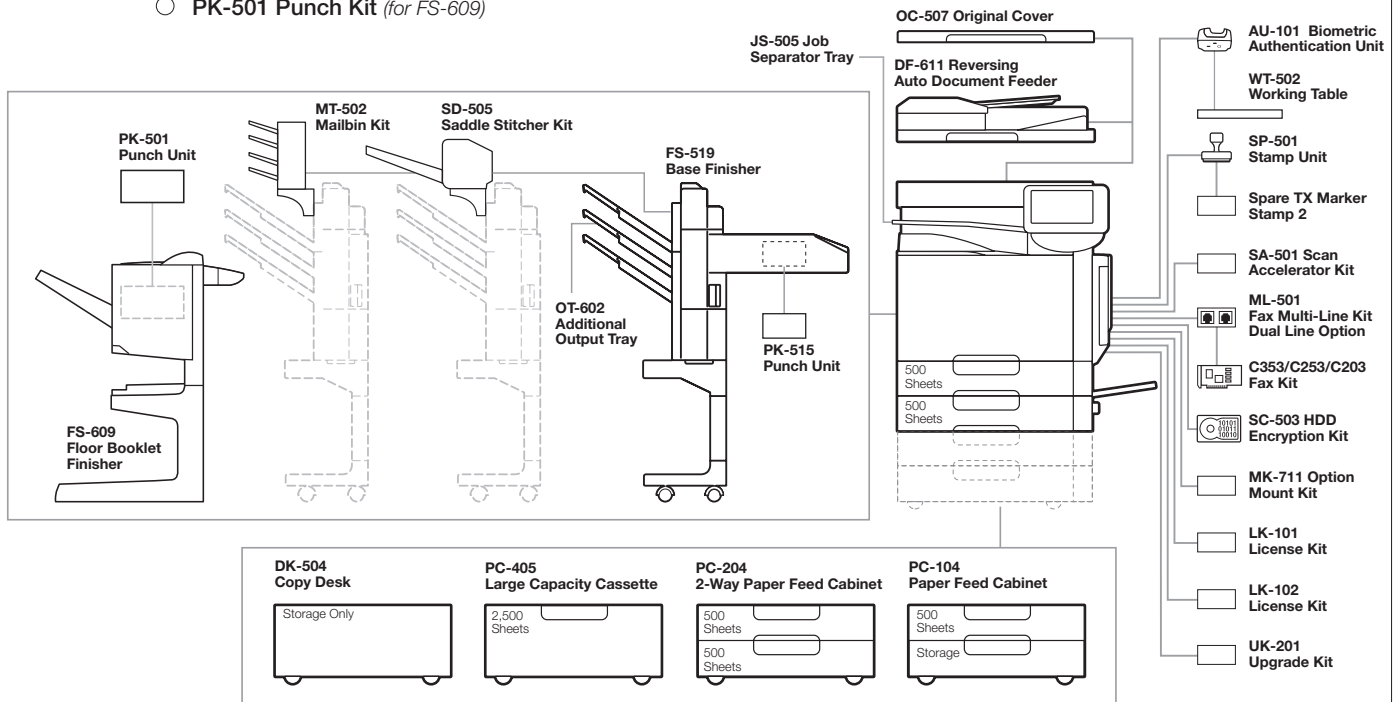
- C353/C253/C203 Fax Kit  
*(Consists of FK-502 and MK-711 Option Mount Kit)*
- ML-501 Fax Multi-Line Kit – Dual Line Option  
*(Consists of FK-502 and ML-501)*
- SP-501 Stamp Unit *(for DF-611)*
- Spare TX Marker Stamp 2

### Step 6: Controller Option

- Standard Controller *(PCL/PS/XPS)*
- IC-409 Fiery Image Controller for C353/C253
- VI-504 Interface Kit

### Step 7: Additional Options

- AU-101 Biometric Authentication Unit  
*(Requires WT-502 & EK-603)*
- EK-603 Local Interface Kit  
*(USB 2.0; Requires MK-711 Option Mount Kit)*
- LK-101 License Kit *(Web Browser and Image Panel)*
- LK-102 License Kit *(Enhanced PDF Encryption)*
- MK-711 Option Mount Kit  
*(Required for EK-603 and SA-501)*
- MK-713 Banner Paper Guide
- SA-501 Scan Accelerator Kit  
*(Requires MK-711 Option Mount Kit)*
- SC-503 HDD Encryption Kit
- WT-502 Working Table
- UK-201 Upgrade Kit *(Required for LK-101 and LK-102)*





ACCESSORIES	ITEM NO.	DESCRIPTION	NOTES
<b>BASE UNIT</b>			
C353	A02E010	C353 Color Printer/Copier/Scanner/Fax	Includes PS, PCL & XPS Controller, 1,024 MB Standard Memory, Duplex Unit, 60 GB HD, Standard USB 1.1/2.0 (supports local printing) and CMYK Imaging Units
C253	A02E011	C253 Color Printer/Copier/Scanner/Fax	Includes PS, PCL & XPS Controller, 1,024 MB Standard Memory, Duplex Unit, 60 GB HD, Standard USB 1.1/2.0 (supports local printing) and CMYK Imaging Units
C203	A02E012	C203 Color Printer/Copier/Scanner/Fax	Includes PS, PCL & XPS Controller, 1,024 MB Standard Memory, Duplex Unit, 60 GB HD, Standard USB 1.1/2.0 (supports local printing) and CMYK Imaging Units
<b>DOCUMENT HANDLING OPTION</b>			
OC-507	A0D8WY0	Original Cover	Required if DF-611 is not installed
DF-611	A01H0W0	Reversing Automatic Document Feeder	100-Sheet Reversing Automatic Document Feeder; Compatible with C451/C550
<b>PAPER SUPPLY/CABINET OPTIONS</b>			
PC-405	A093010	Large Capacity Cassette	2,500 sheets; Letter-Size (Portrait) Paper only
PC-204	A0930Y1	2-Way Paper Feed Cabinet	Two 500-sheet Universal Paper Cassettes
PC-104	A0930Y0	Paper Feed Cabinet	One 500-sheet Universal Paper Cassette and Storage Drawer
DK-504	A0930Y3	Copy Desk	Storage Drawer only
<b>OUTPUT OPTIONS</b>			
None			
JS-505	A0830Y0	Job Separator Tray	Separates print, copy and fax jobs; can be installed if finisher is not attached
FS-519	A01G0Y2	Base Finisher for C353/C253/C203	Finisher required to support Mailbin Kit, Output Tray, Punch Kit and Saddle Stitcher
FS-609	A0D60Y0	Floor Booklet Finisher	Produces fully folded booklets and provides stapling, sorting and grouping
MT-502	4510761	Mailbin Kit	Requires FS-519; Offers 4 printer addressable mailbins (125 sheets capacity/bin) Cannot be mounted if SD-505 is installed. Compatible with bizhub C451
OT-602	4625246	Output tray for FS-519	Adds third tray to FS-519 Finisher; used to separate print, copy and fax output; Compatible with bizhub C451
PK-515	A0DHWY1	2/3-Hole Punch Kit for FS-519	2/3-Hole Punch Kit for FS-519
PK-501	4614452	2/3-Hole Punch Kit for FS-609	2/3-Hole Punch Kit for FS-609
SD-505	4511761	Saddle Stitcher Kit	Requires FS-519; Provides booklet output; Cannot be mounted if MT-502 is installed; Compatible with bizhub C451
<b>ANALOG FAX OPTIONS</b>			
C353/C253/C203 Fax Kit	7640X029	C353/C253/C203 Fax Kit Mount Kit	Adds Super G3 fax functionality; Consists of FK-502 and MK-711 Option
ML-501	4599X002	Fax Multi-Line Kit	Adds 2nd phone line
SP-501	4614506	Stamp Unit	Installed on DF-611; Compatible with bizhub C650, C550, C451, C352/C300, 500, 420, 350/250/200
Spare Fax Stamp	4614511	Spare TX Marker Stamp 2	Installed on DF-611; Compatible with bizhub C650, C550, C451, C352/C300, 500, 420, 350/250/200
<b>CONTROLLER OPTIONS</b>			
IC-409	A074WY1	Fiery Image Controller for C353/C253	Includes "Spot On" color matching; Requires VI-504; Compatible with C353 and C253 only
VI-504	A091WW0	Interface Kit for IC-409	Interface Kit for IC-409
<b>ADDITIONAL OPTIONS</b>			
AU-101	A09MWY0	Biometrics Authentication Unit	Compatible with C650, C550, C451
EK-603	A0DPWW0	Local Interface Kit	USB 2.0 required for AU-101 Biometrics Authentication Unit, Scan-to-USB, USB-to-Print. Requires MK-711 Option Mount Kit
LK-101	A0PD011	License Kit	Enables Web Browser from the MFP Control Panel and Image Panel (move, combine, restore user files at the MFP) functions
LK-102	A0PD012	License Kit	Enables 128-bit AES PDF encryption; Apply digital IDs and signatures
MK-711	A0DCWY0	Option Mount Kit	Required for EK-603 Local Interface Kit and SA-501 Scan Accelerator Kit; Included with C353/C253/C203 Fax Kit; Only one MK-711 Option Mount Kit required per machine

**ADDITIONAL OPTIONS** *continued*

MK-713	A0D9WY0	Banner Paper Guide	<i>Enables automatic feeding of banner paper; Up to 10 banner sheets supported</i>
SA-501	4599386	Scan Accelerator Kit	<i>Increases scan conversion process; Compatible with bizhub C650, C550, C451, C450, C352, C351, C300, C252, C250. Requires MK-711 Option Mount Kit</i>
SC-503	4599441	HDD Encryption Kit	<i>Compatible with bizhub C650, C550, C451, C450, C352, C351, C300, C252, C250</i>
UK-201	A0PDWY1	Upgrade Kit	<i>Required for LK-101 and LK-102; Contents include 512 MB memory upgrade, stylus pen, stylus pen holder and face sheet; Only one UK-201 required per machine.</i>
WT-502	A07EWW0	Working Table	<i>Required for AU-101 Biometrics Authentication Unit; Compatible with C451, C550 and C650</i>

**CONSUMABLE YIELDS\***

CONSUMABLE	ITEM NO.	YIELD
Imaging Unit – K (C353)	A0DE03F	120,000
Imaging Unit – C (C353)	A0DE0JF	90,000
Imaging Unit – M (C353)	A0DE0DF	90,000
Imaging Unit – Y (C353)	A0DE07F	90,000
Toner – K (C353)	A0D7131	26,000
Toner – C (C353)	A0D7431	20,000
Toner – M (C353)	A0D7331	20,000
Toner – Y (C353)	A0D7231	20,000
Imaging Unit – K (C253/C203)	A0DE02F	100,000/70,000
Imaging Unit – C (C253/C203)	A0DE0HF	75,000/55,000
Imaging Unit – M (C253/C203)	A0DE0CF	75,000/55,000
Imaging Unit – Y (C253/C203)	A0DE06F	75,000/55,000
Toner – K (C253/C203)	A0D7132	24,500
Toner – C (C253/C203)	A0D7432	19,000
Toner – M (C253/C203)	A0D7332	19,000
Toner – Y (C253/C203)	A0D7232	19,000
Waste Toner Box	A0DTWY0	50,000
Fusing Unit	A02ER72000	400,000
Image Transfer Belt Unit	A02ER73000	150,000
Image Transfer Roller Unit	A02ER71300	150,000
Staples MS-2C (For SD-505)	4599161	2,000 x 4 pkg/case
Staples SK-602 (For FS-519)	14YK	5,000 x 3 pkg/case
Staples MS-5D (For FS-609)	4623361	5,000 x 3 pkg/case